

Polypropylene Homopolymer
For TWIM Applications

Product Description

Topilene® J1105T is a high flow homopolymer with a modified molecular weight. It has been formulated for use in thin walled packaging containers. Flow properties, nucleation and excellent stiffness give potential for cycle time reduction.

Characteristics

Typical Application Containers / TWIM Food Containers

Features Fast cycle(Production) / Good moldability, High flowability

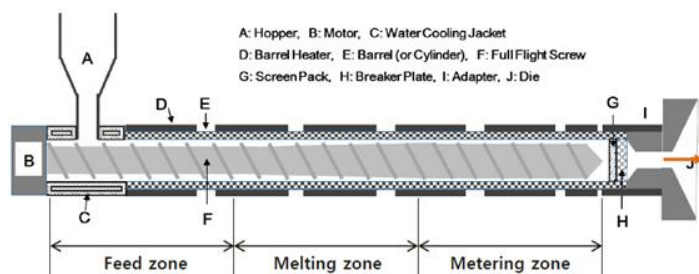
Typical Properties

Characteristics	Method	Value	Unit
Physical			
Melt Index(230°C, 2.16kg)	ASTM D1238	60.0	g/10min
Density	ASTM D792	0.90	g/cm ³
Mechanical			
Tensile Strength at Yield	ASTM D638	380	kg/cm ²
Flexural Modulus	ASTM D790	17,000	kg/cm ²
Notched Izod Impact Strength(23°C)	ASTM D256	3.0	kg·cm/cm
Rockwell Hardness	ASTM D785	108	R-scale
Thermal			
Vicat Softening point (1kgf)	ASTM D1525	155	°C
Heat Deflection Temperature (4.6kgf/cm ²)	ASTM D648	120	°C

The values listed above are typical values for reference purpose only and shall not be construed as specifications.

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Processing Conditions



Specifications	Unit	Recommended Conditions
Nozzle Temperature	°C	230 ~ 250
Front Temperature	°C	230 ~ 250
Middle Temperature	°C	230 ~ 250
Rear Temperature	°C	220 ~ 240
Screw Speed	rpm	60 ~ 70

Considerations

Due to variations in screw design and heat efficiency according to types of facilities, optimal conditions for each facility may differ. Therefore, the optimal temperature conditions for each facility must be taken into consideration depending on extruding pressure, cooling efficiency, changes in MI of the final product, appearances of the final product, etc.

Health, Safety and Food Contact Regulations

Topilene® J1105T complies with FDA requirements in the code of Federal Regulations in 21 CFR 177. 1520 for food contact and European Commission Regulation (EU) No 10/2011 and its amendment (EU) No 2016 / 1416 with regard to plastic materials and articles intended to come into contact with food.

Storage and Handling

This product should be stored in dry condition at temperature below 40°C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100°C/2~4hours at air circulated condition)

Disclaimer

All information, including product characteristics, applications and properties are for reference purpose only and shall not be construed as specifications. Before using this product, customers should carefully review the instructions for use of the product to determine whether the product is suitable for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of this product. HYOSUNG VINA CHEMICALS CORPORATION assumes no legal responsibility or liability for the contents of this document. We reserve the right to change the contents of this document without prior notice. This document is copyrighted by HYOSUNG VINA CHEMICALS CORPORATION. **Topilene®** is a registered trademark owned or used by HYOSUNG VINA CHEMICALS CORPORATION.

