

## Marlex® HHM 5502BN Polyethylene

Version 1.8

Revision Date 2017-07-10

Product information					
Product Name Material	<ul> <li>Marlex® HHM 5502BN Polyethylene</li> <li>1114092, 1110577, 1110576, 1110575, 1110574, 1110573, 1110572, 1110571, 1110570, 1110569, 1110568, 1110567, 1110566, 1110565, 1110564, 1110563, 1110562, 1110561, 1110560</li> </ul>				
Company	: Saudi Polymers Company P.O. Box 11221 Jubail Industrial City Saudi Arabia 31961				
	SDS Requests: (800) 852-5530 Technical Information: (832) 813-4862 Responsible Party: Product Safety Group Email:sds@cpchem.com				
Local	: Saudi Polymers Company P.O. Box 11221 Jubail Industrial City Saudi Arabia 31961				
	SDS Requests: (800) 852-5530 Technical Information: (832) 813-4862 Responsible Party: Product Safety Group Email:sds@cpchem.com				
Emergency telephone:					
Health: 866.442.9628 (North America) 1.832.813.4984 (International) Transport: CHEMTREC 800.424.9300 or 703.527.3887(int'l) Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090 EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax) Mexico CHEMTREC 01-800-681-9531 (24 hours) South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600 Argentina: +(54)-1159839431					
Responsible Department	<ul> <li>Product Safety and Toxicology Group</li> <li>SDS@CPChem.com</li> </ul>				
E-mail address					

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SAFETY DATA SHEET

Website

: www.CPChem.com

MEDICAL APPLICATION CAUTION: Do not use this material in medical applications involving permanent implantation in the human body or permanent contact with internal body fluids or tissues fluids or tissues.

Do not use this material in medical applications involving brief or temporary implantation in the human body or contact with internal body fluids or tissues unless the material has been provided directly from Chevron Phillips Chemical Company LP or its legal affiliates under an agreement which expressly acknowledges the contemplated use.

Chevron Phillips Chemical Company LP and its legal affiliates makes no representation, promise, express warranty or implied warranty concerning the suitability of this material for use in implantation in the human body or in contact with internal body fluids or tissues.

#### **SECTION 2: Hazards identification**

Classification of the substance or mixture Globally Harmonized System

#### **GHS-Classification**

Not a dangerous substance according to Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

#### **GHS-Labeling**

Not a dangerous substance according to Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

#### **SECTION 3: Composition/information on ingredients**

Chemical name			CAS-No. / EINECS-No.	Concentration [wt%]
Polyethylene Hexene Cope			25213-02-9	99 - 100
Contains no hazardous ing	redier	its accordin	g to GHS.	
ECTION 4: First aid measure	S			
If inhaled	:		esh air in case of accidental n overheating or combustion sician.	
In case of skin contact	:	immediate	en material gets on skin, quid medical attention. Do not tr om the skin or use solvents o	y to peel the solidified
		e of contact with eyes, rinse nd seek medical advice.	immediately with plenty	
If swallowed	:	Do not ind	uce vomiting without medica	l advice.
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CTION 5: Firefighting measu	ires			
Flash point	:	No data available		
Autoignition temperature	:	No data available		
Suitable extinguishing media	:	Water. Water mist. Dry chemical. Carbon dioxide (CO2). Foam. If possible, water should be applied as a spray from a fogging nozzle since this is a surface burning material. The application of high velocity water will spread the burning surface layer. Avoid the use of straight streams that may create a dust cloud and the risk of a dust explosion. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.		
Specific hazards during fire fighting	:	Risks of ignition followed by flame propagation or secondary explosions can be caused by the accumulation of dust, e.g. on floors and ledges.		
Special protective equipment for fire-fighters	:	Use personal protective equipment. Wear self-contained breathing apparatus for firefighting if necessary.		
Further information	:	This material will burn although it is not easily ignited.		
Fire and explosion protection	:	Treat as a solid that can burn. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.		
Hazardous decomposition products	:	Normal combustion forms carbon dioxide, water vapor and may produce carbon monoxide, other hydrocarbons and hydrocarbon oxidation products (ketones, aldehydes, organic acids) depending on temperature and air availability. Incomplete combustion can also produce formaldehyde.		
TION 6: Accidental release	me	asures		
Personal precautions	:	Sweep up to prevent slipping hazard. Avoid breathing dust. Avoid dust formation.		
Environmental precautions	:	Do not contaminate surface water. Prevent product from entering drains.		
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum.		
Additional advice	:	Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).		
TION 7: Handling and stora	ige			
Handling				

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Advice on safe handling :	Use good housekeeping for safe handling of the product. Keep out of water sources and sewers.
	Spilled pellets and powders may create a slipping hazard.
	Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient. At elevated temperatures (>350°F, >177°C), polyethylene can release vapors and gases, which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. These substances may include acetaldehyde, acetone, acetic acid, formic acid, formaldehyde and acrolein. Based on animal data and limited epidemiological evidence, formaldehyde has been listed as a carcinogen. Following all recommendations within this SDS should minimize exposure to thermal processing emissions.
Advice on protection : against fire and explosion	Treat as a solid that can burn. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Storage	
Requirements for storage : areas and containers	Keep in a dry place. Keep in a well-ventilated place.
Advice on common storage :	Do not store together with oxidizing and self-igniting products.

#### SECTION 8: Exposure controls/personal protection

#### Engineering measures

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

#### Personal protective equipment

Respiratory protection	: No respiratory protection is normally required. If heated material generates vapor or fumes that are not adequately controlled by ventilation, wear an appropriate respirator. Use the following elements for air-purifying respirators: Organic Vapor and Formaldehyde. Use a positive pressure, air- supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection. Dust safety masks are recommended when the dust concentration is excessive.
Eye protection	: Use of safety glasses with side shields for solid handling is good industrial practice. If this material is heated, wear
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stion 1.8       Revision Date         chemical goggles or safety glasses with side shields or a shield. If there is potential for dust, use chemical goggles         Skin and body protection       : At ambient temperatures use of clean and protective clot good industrial practice. If the material is heated or moth wear thermally insulated, heat-resistant glowes that are a withstand the temperature of the molten product. If this material is heated, wear insulated clothing to prevent ski contact if engineering controls or work practices are not adequate.         TION 9: Physical and chemical properties         Appearance         Form       : Pellets         Physical state       : Solid         Color       : Opaque         Odor       : Mild to no odor         Odor       : Mild to no odor         Odor       : Not data available         Lower explosion limit       : Not applicable         Upper explosion limit       : Not applicable         Meting point/range       : 90 - 140 °C (194 - 284 °F)         Freezing point       Not applicable         Intitla boiling point and boiling : Not applicable         Meting point/range       : 90 - 140 °C (194 - 284 °F)         Freezing point       Not applicable         Relative density       : Not applicable         Relative density       : Not applicable         Page       : Not applicabl	2BN Polyet	Revision Date 2017-
shield. If there is potential for dust, use chemical goggles         Skin and body protection       : At ambient temperatures use of clean and protective clot good industrial practice. If the material is heated or molto wear thermally insulated, heat-resistant gloues that are a withstand the temperature of the molten product. If this material is heated, wear insulated, heat-resistant gloues that are a withstand the temperature of the molten product. If this material is heated, wear insulated clothing to prevent ski contact if engineering controls or work practices are not adequate.         TION 9: Physical and chemical properties         Information on basic physical and chemical properties         Appearance         Form       : Pellets         Physical state       : Solid         Color       : Mid to no odor         Odor       : Mid to no odor         Odor       : No data available         Lower explosion limit       : Not applicable         Lower explosion limit       : Not applicable         Autoignition temperature       : Not applicable         Thermal decomposition       : Low molecular weight hydrocarbons, alcohols, aldehyd acids and ketones can be formed during thermal proce         pH       : Not applicable         Metting point/range       : 90 - 140 °C (194 - 284 °F)         Freezing point       Not applicable         Metting point, and boiling       : Not applicable         Initial boi		
good industrial practice. If the material is heated or molit         wear thermally insulated, heat-resistant gloves that are a withstand the temperature of the moliten product. If this material is heated, wear insulated clothing to prevent ski contact if engineering controls or work practices are not adequate.         TION 3: Physical and chemical properties         Appearance         Form       if Pellets         Physical state       Solid         Color       Opaque         Odor       Mild to no odor         Qdor       Mild to no odor         Qdor       No data available         Safety data         Flash point       Not applicable         Upper explosion limit       Not applicable         Autoignition temperature       No data available         Thermal decomposition       : Low molecular weight hydrocarbons, alcohols, aldehyd acids and ketones can be formed during thermal proce         pH       : Not applicable         Melting point/range       : 90 - 140 °C (194 - 284 °F)         Freezing point       Not applicable         Initial boiling point and boiling       : Not applicable         Relative density       : Not a		
Information on basic physical and chemical properties         Appearance         Form       :         Physical state       :         Color       :         Odor       :         Odor       :         Odor       :         Mild to no odor         Odor       :         No data available         Safety data         Flash point       :         No data available         Lower explosion limit       :         No tapplicable         Upper explosion limit       :         No data available         Thermal decomposition       :         Low molecular weight hydrocarbons, alcohols, aldehyd acids and ketones can be formed during thermal proce         pH       :         Not applicable         Metting point/range       :         90 - 140 °C (194 - 284 °F)         Freezing point       Not applicable         Initial boiling point and boiling       :         Not applicable       :         Relative density       :         Not applicable       :         Relative density       :         Not applicable       :         Density	good i wear f withst materi contac	ractice. If the material is heated or molten, insulated, heat-resistant gloves that are able to imperature of the molten product. If this d, wear insulated clothing to prevent skin
AppearanceForm:PelletsPhysical state:SolidColor:OpaqueOdor:Mild to no odorOdor Threshold:No data availableSafety dataFlash point:No data availableLower explosion limit:Not applicableUpper explosion limit:Not applicableAutoignition temperature:Not data availableThermal decomposition:Low molecular weight hydrocarbons, alcohols, aldehyd acids and ketones can be formed during thermal processpH:Not applicableMelting point/range:90 - 140 °C (194 - 284 °F)Freezing point:Not applicableInitial boiling point and boiling range:Not applicableRelative density:Not applicableRelative density:Not applicableRelative density:Not applicableDensity:Not applicable	t chemical prope	
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Vapor pressure: Not applicableRelative density: Not applicableDensity: 0.91 - 0.97 g/cm3	d boiling : Not a	
Density : 0.91 - 0.97 g/cm3	: Not a	
	: Not a	
Water solubility : Negligible	: 0.91	n3
, , ,	: Negli	
Partition coefficient: n- : No data available octanol/water	- : No d	e
Solubility in other solvents : No data available	ents : No d	e

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Viscosity, dynamic	: Not applicable
Viscosity, kinematic	: Not applicable
Relative vapor density	: Not applicable
Evaporation rate	: Not applicable
CTION 10: Stability and react	tivity
Reactivity	: This material is considered non-reactive under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
Possibility of hazardous rea	
Conditions to avoid	: Avoid prolonged storage at elevated temperature.
Materials to avoid	: Avoid contact with strong oxidizing agents.
Thermal decomposition	: Low molecular weight hydrocarbons, alcohols, aldehydes, acids and ketones can be formed during thermal processing.
Hazardous decomposition products	: Normal combustion forms carbon dioxide, water vapor and may produce carbon monoxide, other hydrocarbons and hydrocarbon oxidation products (ketones, aldehydes, organic acids) depending on temperature and air availability. Incomplete combustion can also produce formaldehyde.
Other data	: No decomposition if stored and applied as directed.
CTION 11: Toxicological info	rmation
Marlex® HHM 5502BN Poly Acute oral toxicity	ethylene : Presumed Not Toxic
Marlex® HHM 5502BN Poly Acute inhalation toxicity	
Marlex® HHM 5502BN Poly Acute dermal toxicity	•
Marlex® HHM 5502BN Poly Skin irritation	ethylene : No skin irritation
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Marlex® HHM 5502BN P Eye irritation	D2BN Polyethylene : No eye irritation				
Marlex® HHM 5502BN P Sensitization	IM 5502BN Polyethylene on : Did not cause sensitization on laboratory animals.				
Marlex® HHM 5502BN P Further information	olyethylene : This product contains POLYMERIZED OLEFINS. During thermal processing (>350°F, >177°C) polyolefins can release vapors and gases (aldehydes,ketones and organic acids) which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. Generally these irritant effects are all transitory. However, prolonged exposure to irritating off-gases can lead to pulmonary edema. Formaldehyde (an aldehyde) has been classified as a carcinogen based on animal data and limited epidemiological evidence.				
SECTION 12: Ecological info	rmation				
Ecotoxicity effects	ersistence and degradability)				
	sistence and degradability)				
Bioaccumulation	: Does not bioaccumulate.				
Mobility	: The product is insoluble and floats on water.				
Biodegradability	: This material is not expected to be readily biodegradable.				
Ecotoxicology Assessment					
Additional ecological information	: This material is not expected to be harmful to aquatic organisms., Fish or birds may eat pellets which may obstruct their digestive tracts.				
SECTION 13: Disposal considerations					
The information in this SDS pertains only to the product as shipped.					

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

**SECTION 14: Transport information** 

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous

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etc.) Therefore, the information sh	hipping description requirements (e.g., technical name or names, own here, may not always agree with the bill of lading shipping points for the material may vary slightly between the SDS and the
	<b>RTMENT OF TRANSPORTATION)</b> RDOUS MATERIAL OR DANGEROUS GOODS FOR AGENCY.
IMO / IMDG (INTERNATIONAL M. NOT REGULATED AS A HAZA TRANSPORTATION BY THIS /	RDOUS MATERIAL OR DANGEROUS GOODS FOR
IATA (INTERNATIONAL AIR TRA NOT REGULATED AS A HAZA TRANSPORTATION BY THIS A	RDOUS MATERIAL OR DANGEROUS GOODS FOR
	<b>OUS GOODS BY ROAD (EUROPE))</b> RDOUS MATERIAL OR DANGEROUS GOODS FOR AGENCY.
DANGEROUS GOODS (EUROPE)	RDOUS MATERIAL OR DANGEROUS GOODS FOR
OF DANGEROUS GOODS BY IN	RDOUS MATERIAL OR DANGEROUS GOODS FOR
ansport in bulk according to Annex	II of MARPOL 73/78 and the IBC Code
Notification status Europe REACH	: On the inventory, or in compliance with the inventory
United States of America (USA)	: On the inventory, or in compliance with the inventory
TSCA Canada DSL	. On the inventory, or in compliance with the inventory
Australia AICS	<ul><li>On the inventory, or in compliance with the inventory</li><li>On the inventory, or in compliance with the inventory</li></ul>
New Zealand NZIoC	: On the inventory, or in compliance with the inventory
Japan ENCS	: On the inventory, or in compliance with the inventory
Korea KECI	: On the inventory, or in compliance with the inventory
Philippines PICCS	: On the inventory, or in compliance with the inventory
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China IECSC

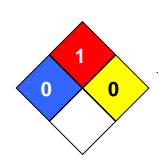
On the inventory, or in compliance with the inventory

#### **SECTION 16: Other information**

**NFPA Classification** 

: Health Hazard: 0 Fire Hazard: 1 Reactivity Hazard: 0

:



#### Further information

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

ACGIH	American Conference of	LD50	Lethal Dose 50%
	Government Industrial Hygienists		
AICS	Australia, Inventory of Chemical	LOAEL	Lowest Observed Adverse Effe
	Substances		Level
DSL	Canada, Domestic Substances	NFPA	National Fire Protection Agence
	List		
NDSL	Canada, Non-Domestic	NIOSH	National Institute for Occupatio
	Substances List		Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of
			Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect
			Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentra
EGEST	EOSCA Generic Exposure	OSHA	Occupational Safety & Health
	Scenario Tool		Administration
EOSCA	European Oilfield Specialty	PEL	Permissible Exposure Limit
	Chemicals Association		
EINECS	European Inventory of Existing	PICCS	Philippines Inventory of
	Chemical Substances		Commercial Chemical Substar
MAK	Germany Maximum Concentration	PRNT	Presumed Not Toxic
	Values		
GHS	Globally Harmonized System	RCRA	Resource Conservation Recov
	, ,		Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and
		•••••	Reauthorization Act.
IARC	International Agency for Research	TLV	Threshold Limit Value
-	on Cancer		
IECSC	Inventory of Existing Chemical	TWA	Time Weighted Average
	Substances in China		
ENCS	Japan, Inventory of Existing and	TSCA	Toxic Substance Control Act
	New Chemical Substances		

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	KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
	<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
	LC50	Lethal Concentration 50%		

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